



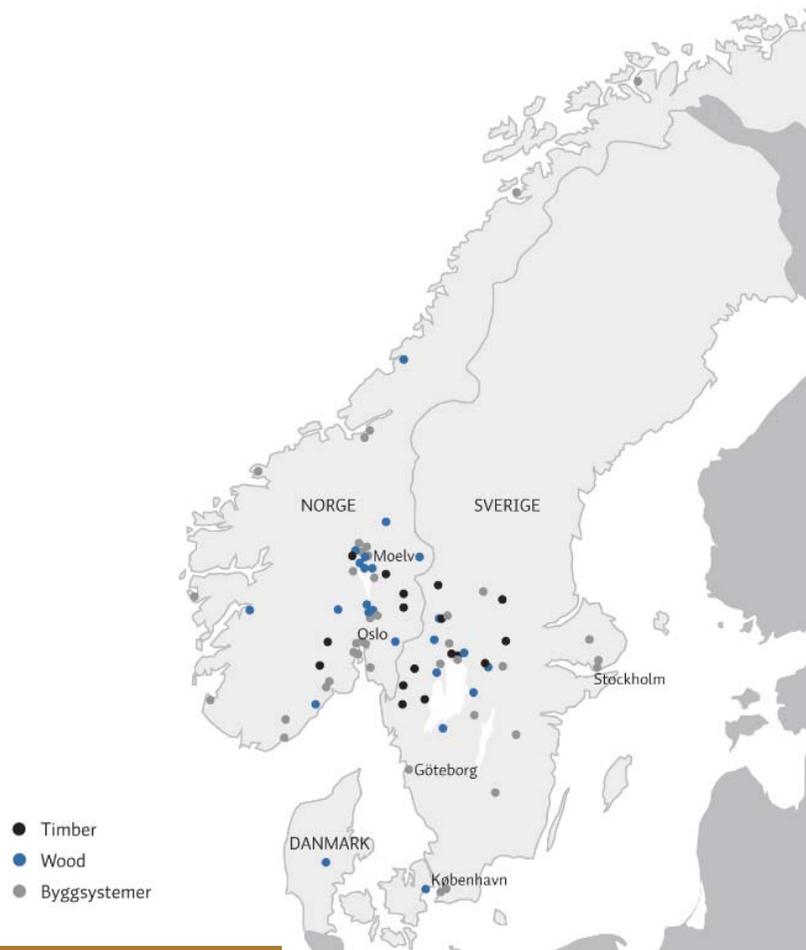
# Mjøstårnet – Construction of an 81 m tall timber building

Rune Abrahamsen, CEO, Moelven Limtre AS

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# This is Moelven



- One of Scandinavia's largest wood-processing groups
- 3,500 employees in 50 business units in Norway, Sweden and Denmark
- Production facilities in Norway and Sweden
- 2016: Turnover of more than 1 billion Euros
- Three divisions: Timber, Wood and Building Systems
- Moelven Limtre is part of Building Systems

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# Moelven Limtre (Limtre = Glulam)

Established in 1959. 135 employees

Produces about 26 000 m<sup>3</sup> per year in Norway and 35 000 m<sup>3</sup> per year in Sweden. *No CLT production!*

Two factories in Norway. One in Sweden

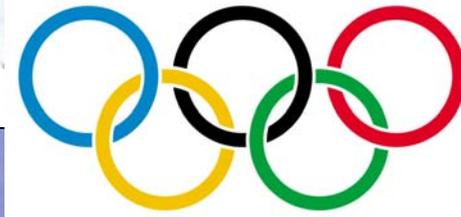


Forum  
Holz | Bau  
Garmisch 17



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# Moelven projects



96 m roof span



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# Treet in Bergen



Completed 2015

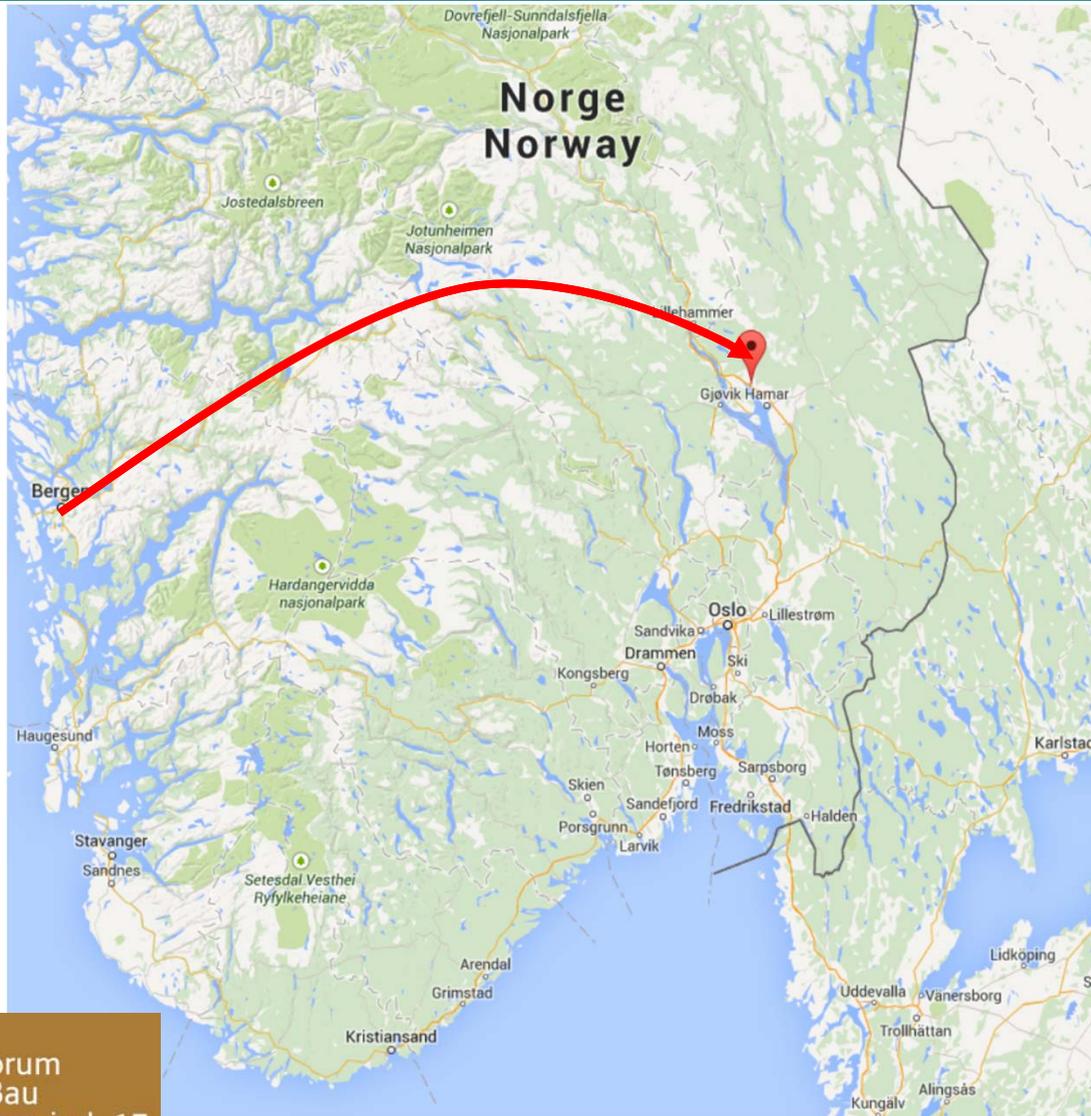
51 m tall

Combination of  
glulam trusses,  
CLT staircases and  
prefabricated  
building modules

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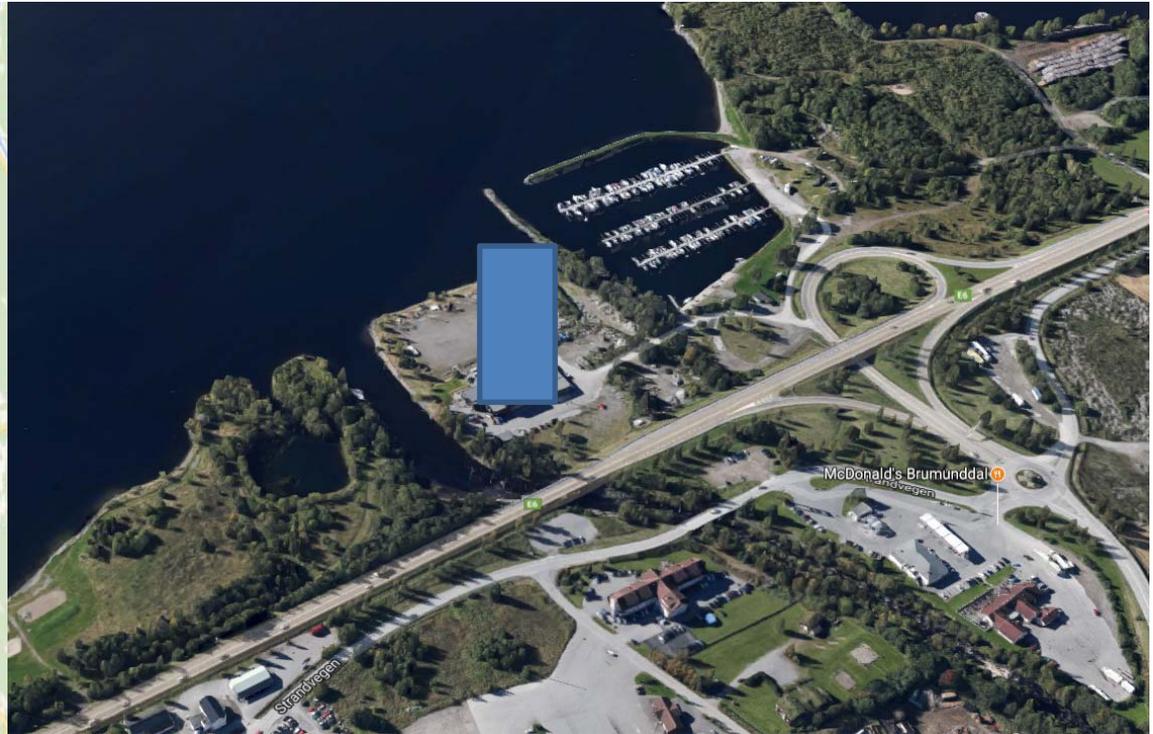
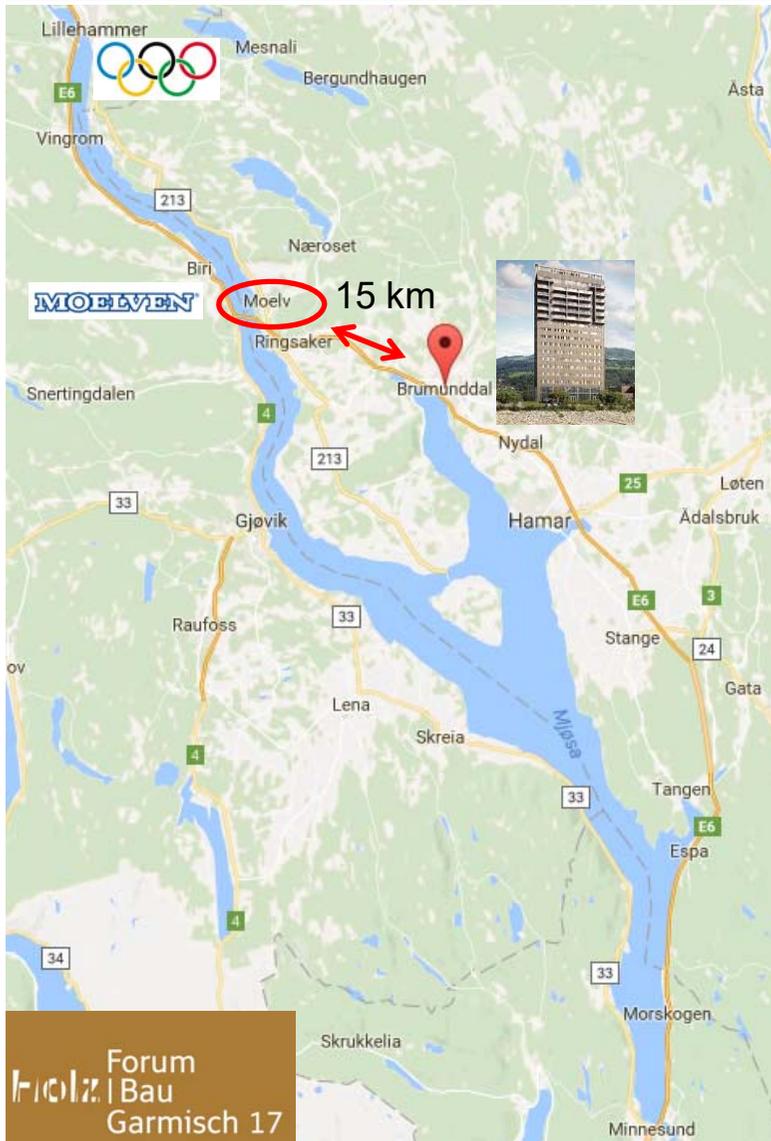
# Mjøstårnet – where is it?



140 km and 90 mins drive north of Oslo

60 mins drive north of OSL Airport

# Location – Brumunddal



Located next to highway E6 and Mjøsa – Norway's largest lake (120 km)

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# Mjøstårnet (The tower of lake Mjøsa)

Building owner: AB Invest AS. Arthur and Anders Buchardt.

- The Norwegian contractor HENT builds Mjøstårnet for AB Invest as a turnkey contract
- Moelven Limtre is HENT's sub-contractor for structural timber components

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# Visionary client

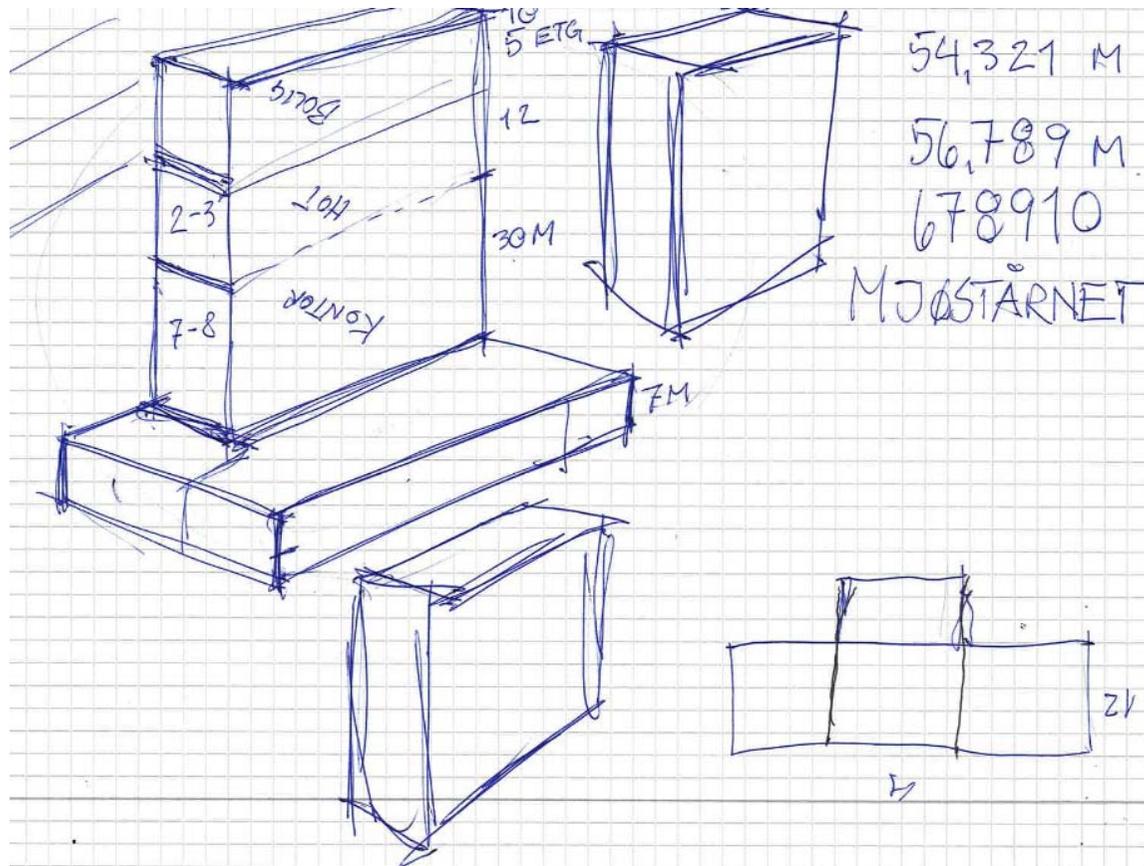


The initiative to build Mjøstårnet comes from Arthur Buchardt.

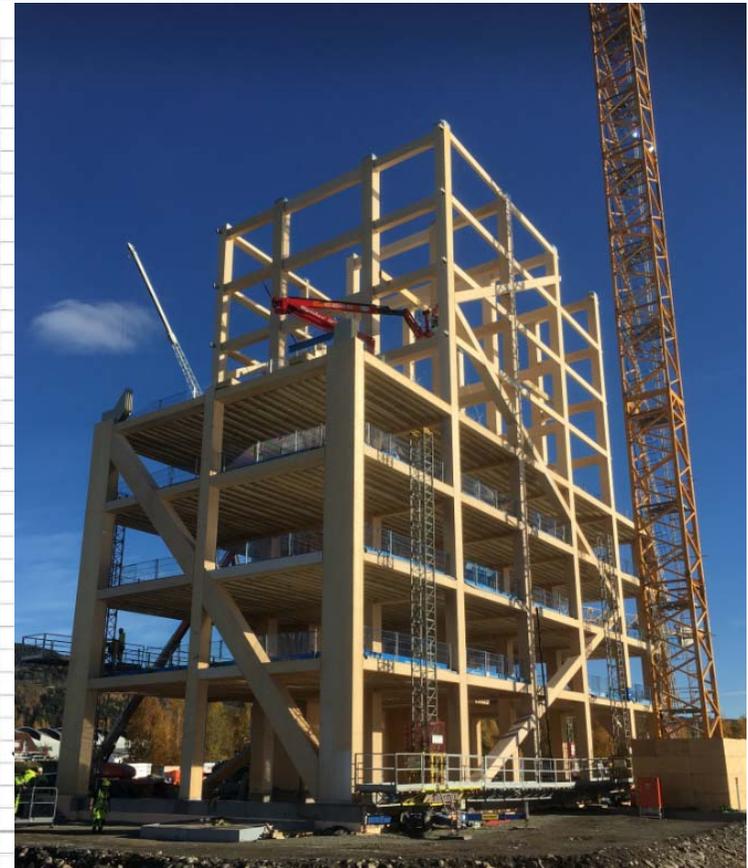
His vision is that the project will be a symbol of the green shift, and a proof that tall buildings can be built using local resources, local suppliers and sustainable wooden materials.

# Video about the Mjøstårnet project

# From sketch to reality



February 2015:  
Arthur Buchardt's sketch



October 2017:  
Moelven Limtre AS

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# Companies involved in timber construction

Main contractor:



Project architects:



Timber structures:



Engineering:



CLT subcontractor:



LVL in timber floors:



Prefabricated elements:



Cladding:



Project support:



# Trä8 building system



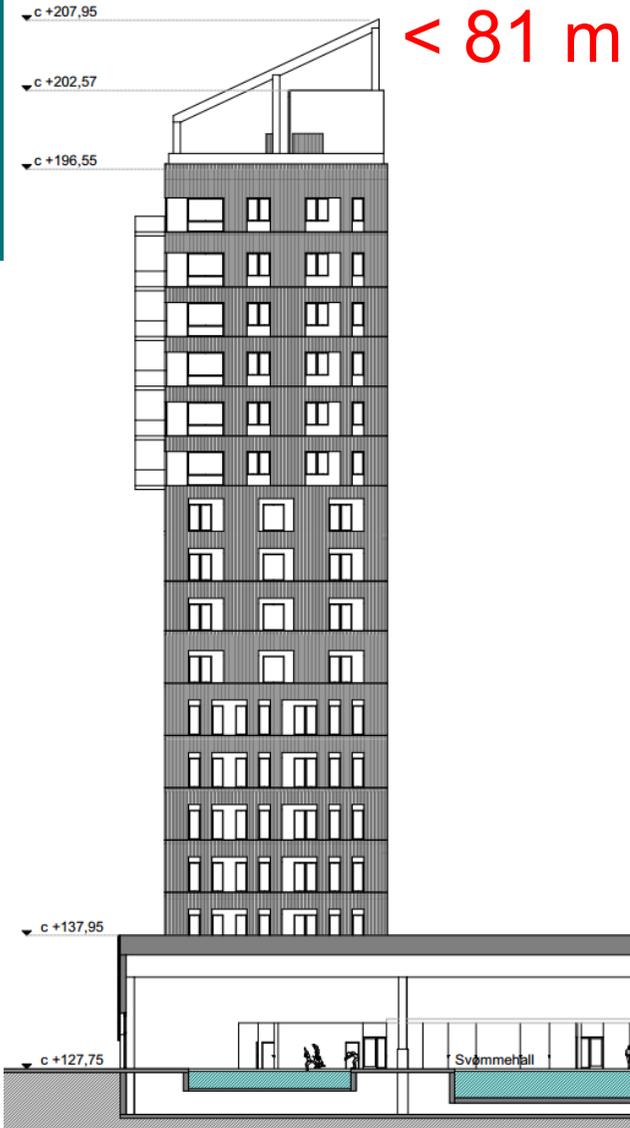
Forum  
Holz | Bau  
Garmisch 17

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# Trä8 building system – optimized material use

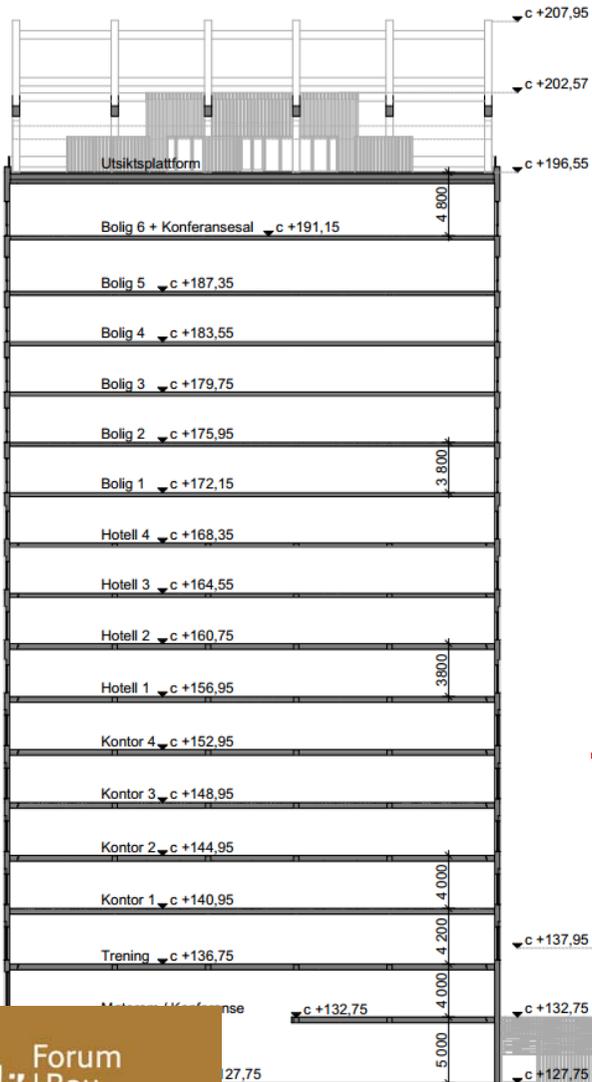


# Section



18  
floors

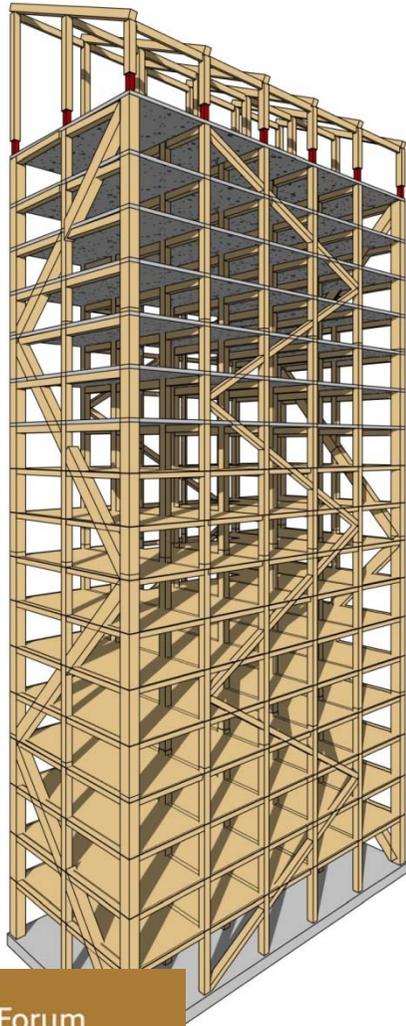
11300 m<sup>2</sup>



Forum  
Bau  
Garmisch 17

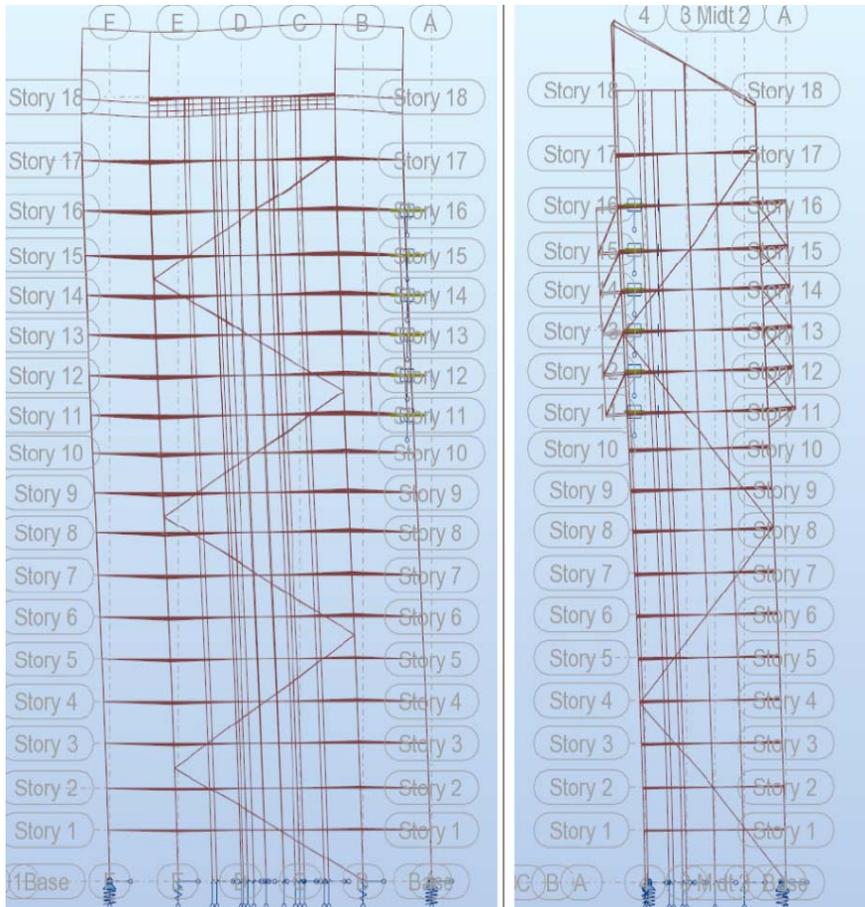
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# The structure at a glance



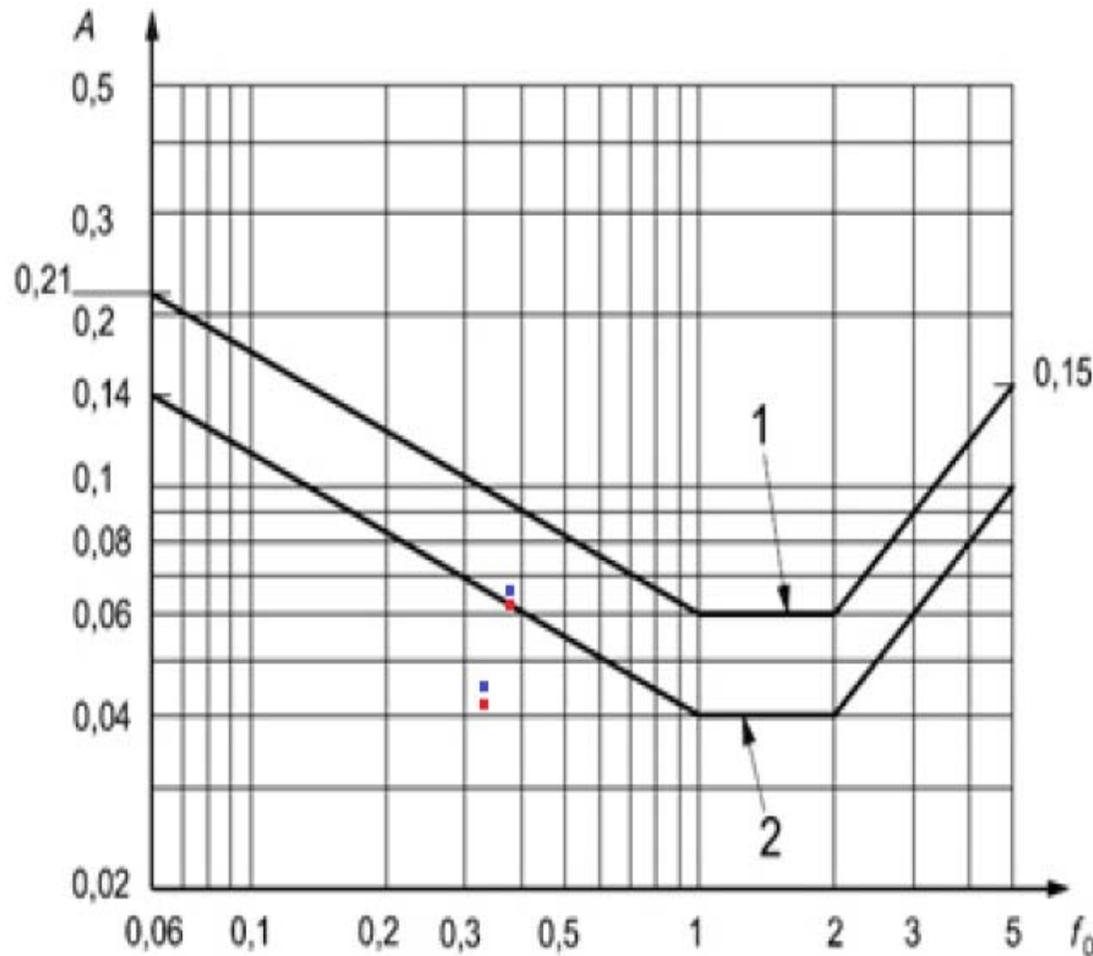
- 30 m taller than Treet in Bergen, similar glulam structure but without building modules
- Glulam columns, beams and diagonals
- CLT shafts for elevators and stairs
- Wooden prefabricated façade elements make up the building envelope
- Wooden slabs in the first ten floors. MoelvenTrä8-elements
- Concrete decks in the upper floors for apartments
- 2600 m<sup>3</sup> timber structures

# More info from structural design



- Timber engineering done by Sweco for Moelven Limtre
- Calculated using the software Robot
- Glulam is the primary load bearing for all vertical and horizontal loads
- CLT is used for secondary load bearing of staircases and elevator shafts, and is not structurally connected to the glulam
- 140 mm max horizontal deflection (Level 18)

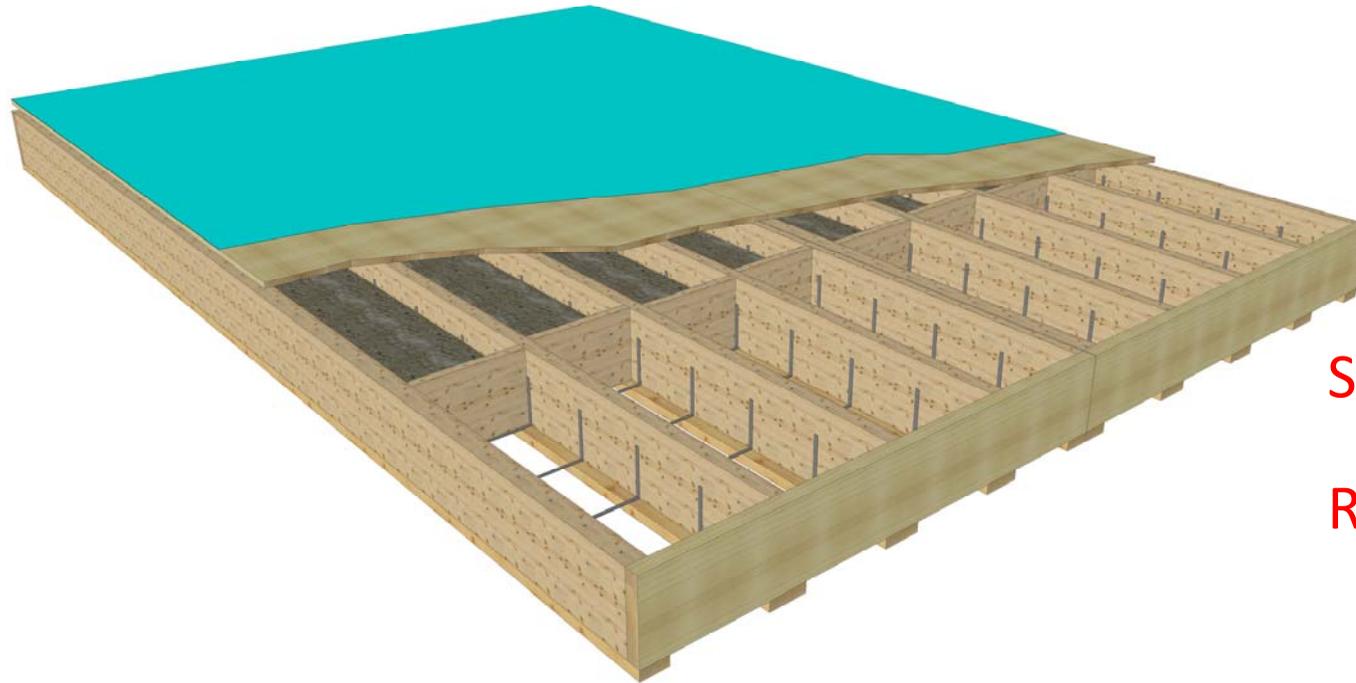
# More info from structural design



Peak accelerations according to ISO 10137. The Red dots are for level 17 and the blue dots are for level 18.

We are on the limit on level 17, and slightly above on level 18. The client builds top apartment well aware of this

# Floor elements in Mjøstårnet



Spanwidth: 7,5 m

R90 fire resistance

Prefabricated wooden slabs in the first ten floors.  
MoelvenTrä8-elements: Combination of glulam and LVL

The weight from the concrete decks in the six upper floors is needed to handle comfort criteria and acoustics.

# Production of glulam components



Production of truss diagonals



Block gluing of columns

Corner column size:  
1485 mm x 625 mm

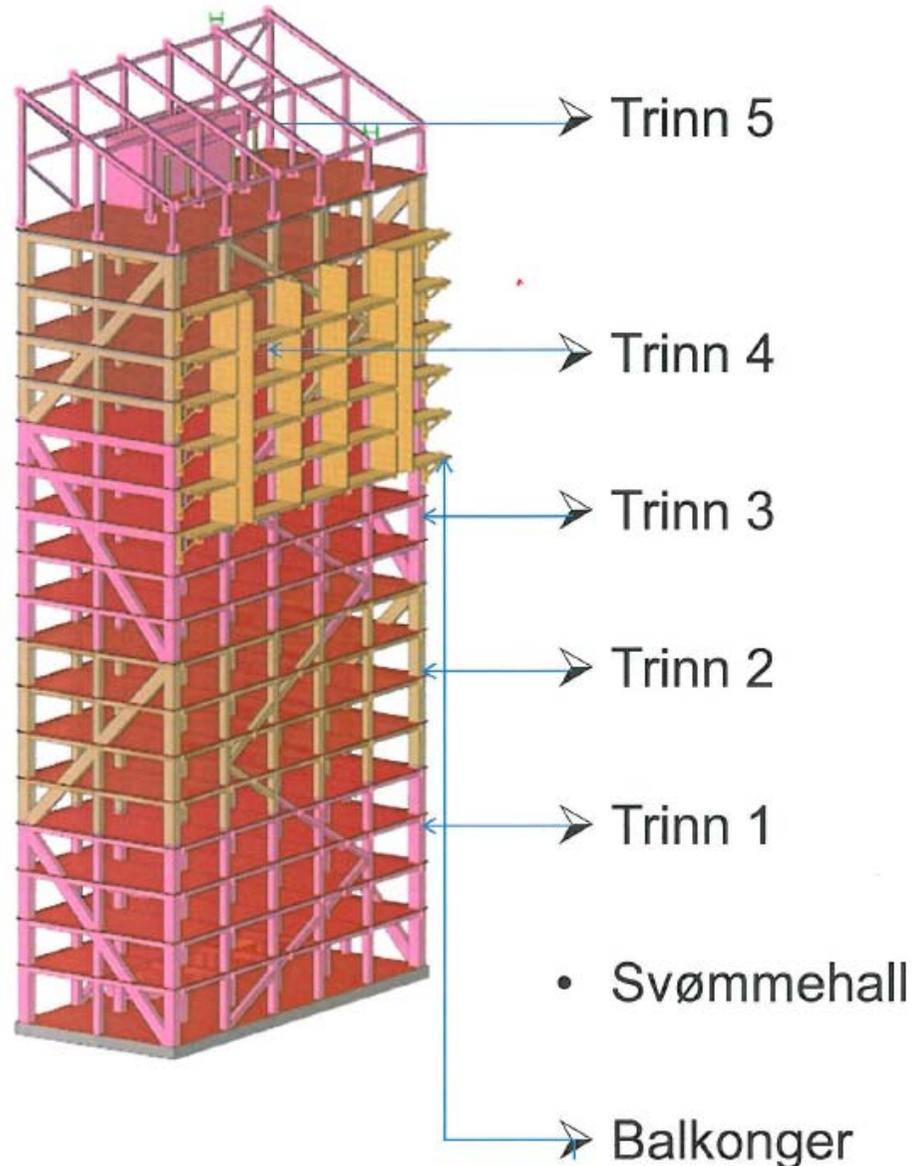
Webcam, videos, project info and more at  
[www.moelven.com/mjostarnet](http://www.moelven.com/mjostarnet)



Holz Forum  
Bau Garmisch 17



# Assembly of timber structures



- Installation of timber structures started September 2017
- The building will be topped out May 2018
- Completed March 2019. People can move in

**Timber skeleton:  
Almost one floor per  
week!**

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# Installation of timber structures CLT shafts



# Installation of glulam structures Preassembled frames. September 4



# Installation of glulam structures

## Status 18 september



Corner  
columns:

Max  
compression:  
11500 kN

Max tension:  
5500 kN

# Installation of glulam structures Status 18 september



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# Installation of glulam structures Status September 18



# Installation of glulam structures

## Status October 26



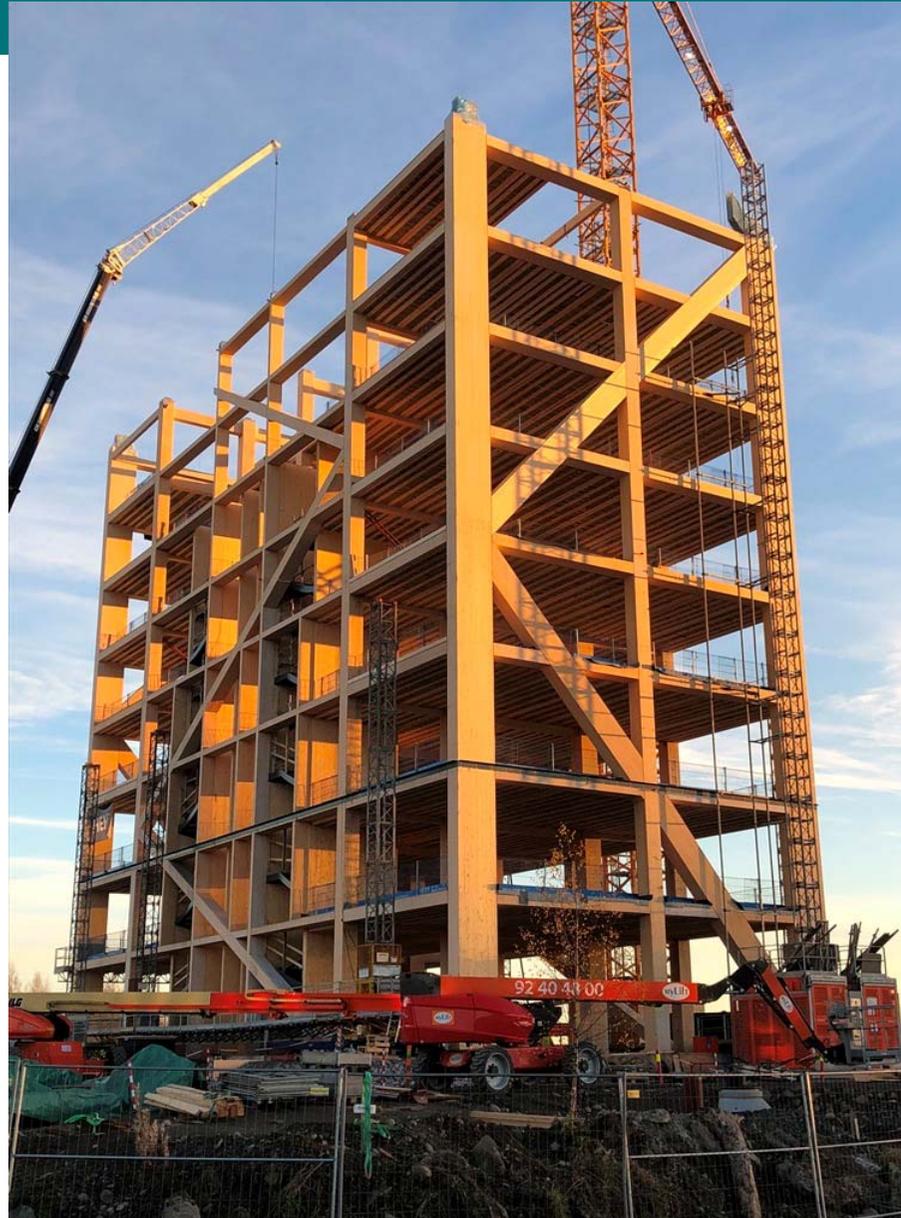
Corner column size:  
1485 mm x 625 mm

Typical internal  
columns:

725 mm x 810 mm  
625 mm x 625 mm

# Installation of glulam structures

## Status November 8



# Prefabricated facade elements



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Panel size 50-60 m<sup>2</sup>.

Produced in a factory  
close to the building site

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# Installation of glulam structures Status December 4



# Installation of glulam structures Status December 4



# Installation of glulam structures Status December 4



# Installation of glulam structures Status December 4

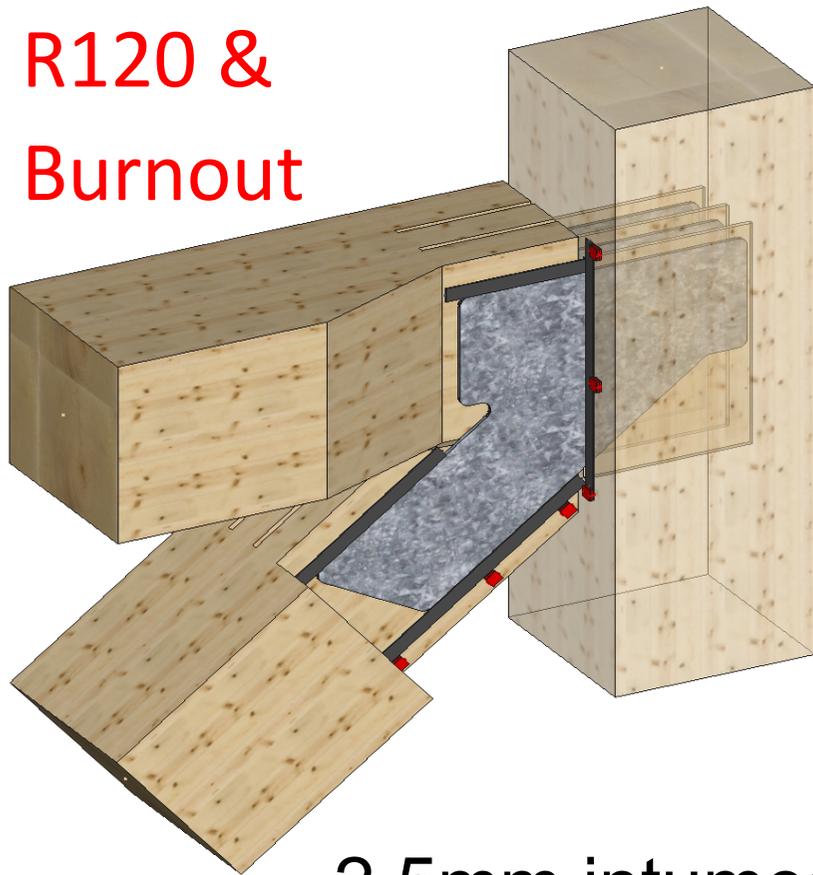


# Installation of glulam structures Status December 4



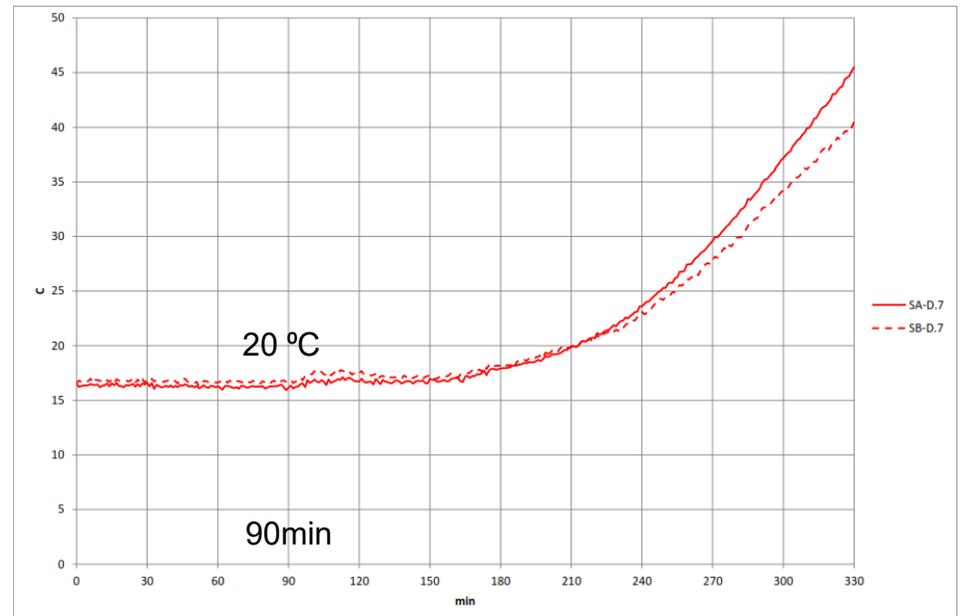
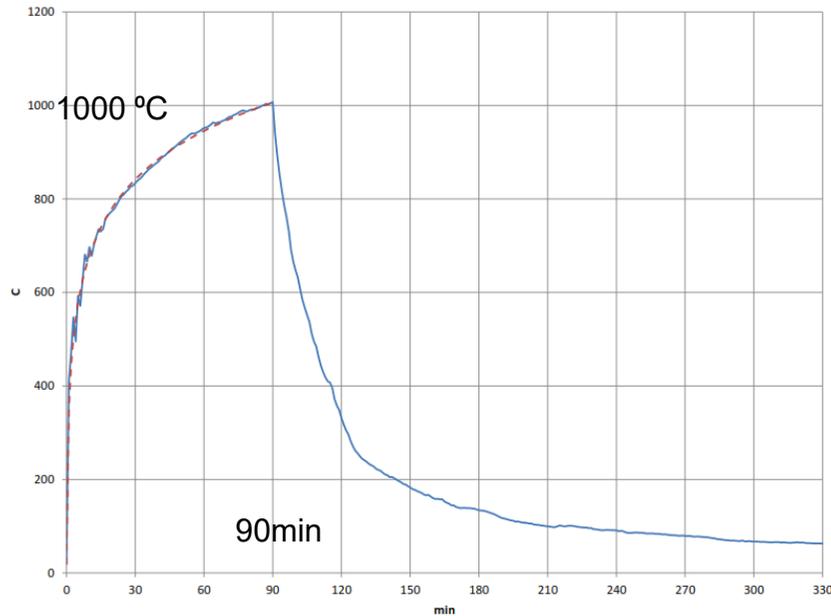
# Fire protection of connections

R120 &  
Burnout

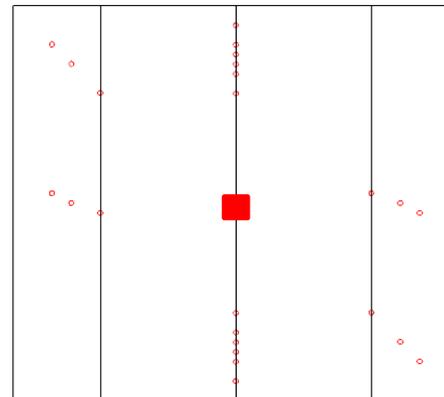


2.5mm intumescent strip -  
Intumex L. Expands 20 times at  
150 degrees Celsius

# The temperature in the column centre after 90 minutes of fire



Temperature in the test oven



Cross-section  
405 mm x 460 mm



Forum Holz | Bau Garmisch 17

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# Tall Wood Gallery



**Hypérion**  
Bordeaux, France  
18 Stories  
2020



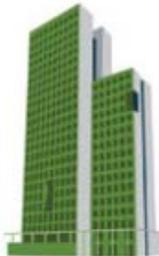
**Silva**  
Bordeaux, France  
18 Stories  
Under Construction



**5 King**  
Australia  
10 Stories  
Under Construction



**Mjøstårnet**  
Norway  
18 Stories  
Under Construction



**HoHo Vienna**  
Vienna, Austria  
24 Stories  
Proposed



**Haut**  
Amsterdam, Netherlands  
21 Stories  
Proposed



**Framework**  
Portland, United States  
12 Stories  
Design Phase



**Sanctuary**  
Glasgow, Scotland  
7 Stories  
2018



**Sida Vid Sida**  
Skellefteå, Sweden  
19 Stories  
Announced

<http://www.rethinkwood.com/tall-wood-mass-timber/tall-wood-gallery>

Tall Timber: A global audit

[http://global.ctbuh.org/resources/papers/3350-Journal2017\\_Issue1\\_TBIN.pdf](http://global.ctbuh.org/resources/papers/3350-Journal2017_Issue1_TBIN.pdf)

There is a race going on!

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# Tall Wood Gallery



**Brock Commons  
Tallwood House**  
Vancouver, Canada  
18 Stories  
2017



**Origine Condos**  
Quebec City, Canada  
13 Stories  
2017



**T3**  
Minnesota, United States  
7 Stories  
2016



**Arbora**  
Montréal, Canada  
8 Stories  
2016



**Moholt 50/50**  
Trondheim, Norway  
9 Stories  
2016



**Banyan Wharf**  
London, UK  
10 Stories  
2015



**Puukuokka**  
Jyväskylä, Finland  
8 Stories  
2015



**TREET**  
Bergen, Norway  
14 Stories  
2015



**Strandparken**  
Stockholm, Sweden  
8 Stories  
2014

<http://www.rethinkwood.com/tall-wood-mass-timber/tall-wood-gallery>

**Tall Timber: A global audit**

[http://global.ctbuh.org/resources/papers/3350-Journal2017\\_Issuell\\_TBIN.pdf](http://global.ctbuh.org/resources/papers/3350-Journal2017_Issuell_TBIN.pdf)

# CTBUH – Definition of timber buildings

The council for tall buildings and urban habitat had their international conference in Sydney in October 2017.

A proposal was put forward to categorize different construction approaches to tall timber buildings.

A single-material tall building is defined as one where the main vertical and lateral structural elements and floor systems are constructed from a single material.

If a tall building is of steel or timber construction with a floor system of concrete planks or slab supported on steel or timber beams, it is considered a steel or timber building.

## CTBUH – Definition of timber buildings cont.

A composite tall building utilizes a combination of materials acting compositely in the main structural elements, thus including an otherwise steel or timber building with a concrete core.

This proposal has been put forward to the CTBUH Height and Data Committee for consideration

Based on this we believe that Mjøstårnet is likely to be the world's tallest timber building upon completion

# Experiences and thoughts on tall timber

- Glulam is well suited for high rise buildings. The large cross sections can handle fire requirements
- Due to maintenance one should not expose timber main load bearing to weather
- Cost of structure is cost competitive
- Assembly is quick – everything prefabricated
- CO<sub>2</sub> footprint is considerably lowered
- Excess use of materials should be avoided, also when it comes to wood materials
- Using only the materials you need and combining wood, steel and concrete will result in “climate smart buildings”.

# Picture taken yesterday

**Want to  
visit?**

**Please  
contact  
us!**



The image shows a screenshot of the Facebook page for 'Mjøstårnet'. The page header includes the Facebook logo, the name 'Mjøstårnet', and navigation icons for 'Startside 1', a profile picture, and notification icons. The main content area features a large photograph of a modern building's interior, showcasing a long, open-plan wooden structure with a high ceiling and large windows overlooking a lake and mountains. Below the photo are interaction buttons: 'Likt', 'Følger', 'Del', and 'Kontakt oss'. A status update from 'Mjøstårnet' is visible, dated '23. august kl. 17:24', with the text: 'The construction of timber structures is getting near. We're on schedule, which means that installation starts in the end of next week. More than'. The right sidebar shows 'Industribedrift i Brumunddal', 'Samfunn' information (571 likes, 579 followers), and a list of people who liked the post.

**Follow the Mjostarnet  
facebookpage to get updates  
from the construction!**